3516C

MARINE PROPULSION ENGINE

3045 mhp	(3003 bhp)	2240 bkW
3194 mhp	(3150 bhp)	2350 bkW
3432 mhp	(3385 bhp)	2525 bkW



Image shown may not reflect actual engine

SPECIFICATIONS

V-16, 4-Stroke-Cycle-Diesel

- EPA Marine Tier 3 compliant
- IMO Tier II emissions compliant
- 78.08 L (4765 in³) displacement
- 1800 rpm
- 170 mm (6.69 in) bore x 215 mm (8.46 in) stroke
- Turbocharged-aftercooled aspiration
- Electronically governed A4 ECU
- Heat exchanger or keel cooled
- Refill capacity Lube oil system: 779.8 L (206 gal)
- 1000-hour oil change interval
- Counterclockwise rotation
- SAE No. 00 flywheel and flywheel housing (183 teeth)
- Engine diagnostic system data link messaging

All new 3500C marine EPA Tier 3 capable engines, including both propulsion and auxiliary units, will be required to use a maximum concentration of 20% glycol mixture in the aftercooler circuit. This restriction applies equally to both heat exchanger cooled and keel cooled configurations (box coolers). In the event that specific project needs require higher levels of freeze protection, (lower freeze temperature), please contact ASC to review the specific engine rating and glycol concentration desired.

The jacket water circuit will continue to be capable of operation up to 50% glycol.





COMPLETE SOLUTIONS FOR YOUR MARINE APPLICATION

- Single-source for support and service
- Industry-leading warranty coverage for factory packaged components
- Global dealer network for service in any location

EFFICIENT OPERATION

- Instrument panel with cold mode start strategy and programmable low idle
- Electronic governing control unit minimizes fuel consumption and monitors engine operating parameters
- Optional alarm and protection system

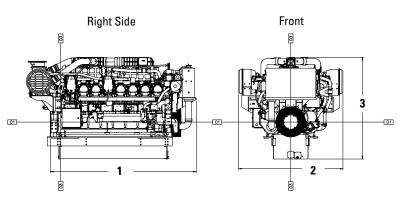
IMPROVED PERFORMANCE AND FUNCTION

- Advanced combustion design uses the optimum configurations and cylinder geometry
- Enhanced control of fuel injection optimized through crank timing

ENVIRONMENTALLY CONSCIOUS

- Closed crankcase ventilation system and redesigned piston for improved efficiency and lower emissions
- Optimal nozzle geometry and electronic injection control for improved fuel delivery
- EPA Marine Tier 3/IMO Tier II Emissions Compliant

DIMENSIONS



ENGINE DIMENSIONS & WEIGHT								
(1) Length to Flywheel Housing 3191.8 mm 125.7 in								
(2) Width	2283.8 mm	89.9 in						
(3) Height	2224.5 mm	87.6 in						
Weight, Net Dry (approx) 9600 kg 21,164 lb								

Note: Do not use these dimensions for installation design. See general dimension drawings for detail (Drawing #420-1880). For complete information, please refer to the Marine Spec Sheet Wizard.



MARINE ENGINE PERFORMANCE

	Max Power											
	B Rating					C	Rating		D Rating			
rpm	bhp	g/hr	bkW	g/bkW-hr	bhp	g/hr	bkW	g/bkW-hr	bhp	g/hr	bkW	g/bkW-hr
1800	3004	147.6	2240	209.2	3151	155.4	2350	209.9	3386	167.4	2525	210.5
1500	3004	141.1	2240	200.0	3151	149.5	2350	202.0	3386	167.4	2525	206.6
1300	2588	116.9	1930	192.3	2682	121.0	2000	192.2	2760	124.5	2058	192.0
1100	1526	71.6	1138	199.9	1526	71.6	1138	199.9	1526	71.6	1138	199.9
900	748	37.6	558	214.3	748	37.6	558	214.3	748	37.6	558	214.3
700	489	24.9	365	216.8	489	24.9	365	216.8	489	24.9	365	216.8

Prop Demand

		BI	Rating			C Rating				D Rating			
rpm	bhp	g/hr	bkW	g/bkW-hr	bhp	g/hr	bkW	g/bkW-hr	bhp	g/hr	bkW	g/bkW-hr	
1800	3004	147.6	2240	209.2	3151	155.4	2350	209.9	3386	167.4	2525	210.5	
1500	1738	82.5	1296	202.1	1824	86.3	1360	201.5	1959	92.3	1461	200.6	
1300	1132	54.4	844	204.6	1187	56.8	885	203.8	1275	60.8	951	202.8	
1100	685	34.2	511	212.5	719	35.8	536	211.9	772	38.3	576	210.9	
900	375	19.3	280	219.0	394	20.2	294	217.8	424	21.5	316	216.2	
700	177	9.7	132	234.2	185	10.1	138	231.9	200	10.7	149	228.8	

STANDARD ENGINE EQUIPMENT

- Corrosion-resistant aftercooler core
- Dual A4 engine control modules w/electronic unit injector fuel system
- Dual turbochargers with water-cooled bearings and heat shields
- Vibration damper and guard
- Closed crankcase ventilation system
- Thermostats and housing
- Electronically cooled unit injectors
- Engine oil cooler and oil filler
- Auxiliary fresh water pump
- Gear-driven, centrifugal jacket water pump
- Oil filter, oil level gauge, and oil pump

RATING DEFINITIONS AND CONDITIONS

B Rating (Heavy Duty)

Typical applications: For vessels operating at rated load and rated speed up to 80% of the time, or 10 hours out of 12, with some load cycling (40% to 80% load factor). Typical applications could include but are not limited to vessels such as mid-water trawlers, purse seiner, crew and supply boats, ferries, or towboats. Typical operation ranges from 3000 to 5000 hours per year.

C Rating (Maximum Continuous)

Typical applications: For vessels operating at rated load and rated speed up to 50% of the time, or 6 hours out of 12, with cyclical load and speed (20% to 80% load factor). Typical applications could include but are not limited to vessels such as ferries, harbor tugs,

OPTIONAL ATTACHMENTS

- Plate-type heat exchanger
- Special appearance packages with chrome cover
- Marine society certifications
- Power takeoff
- Shutoff and alarm contactors
- SOLAS compliant fuel connections with spill shield
- Instrument panel with color Marine Power Display (MPD)
- Mounting rails
- Sea water pump
- See Marine Price List for additional attachments

fishing boats, offshore service boats, displacement hull yachts, or short trip coastal freighters. Typical operation ranges from 2000 to 4000 hours per year.

D Rating (Intermittent Duty)

Typical applications: For vessels operating at rated load and rated speed up to 16% of the time, or 2 hours out of 12, (up to 50% load factor). Typical applications could include but are not limited to vessels such as offshore patrol boats, customs boats, police boats, some fishing boats, fireboats, or harbor tugs. Typical operation ranges from 1000 to 3000 hours per year.

CAT, CATERPILLAR, their respective logos, "Caterpillar Yellow" and the "Power Edge" trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.

U.S. Sourced LEHM0065-00 (8-12) ©2012 Caterpillar All rights reserved. Materials and specifications are subject to change without notice. The International System of Units (SI) is used in this publication.

3516C

MARINE PROPULSION ENGINE

2161 mhp	(2131 bhp)	1590 bkW
2270 mhp	(2239 bhp)	1670 bkW
2379 mhp	(2346 bhp)	1750 bkW



Image shown may not reflect actual engine

CAT

COMPLETE SOLUTIONS FOR YOUR MARINE APPLICATION

- Single-source for support and service
- Industry-leading warranty coverage for factory packaged components
- Global dealer network for service in any location

EFFICIENT OPERATION

- Instrument panel with cold mode start strategy and programmable low idle
- Electronic governing control unit minimizes fuel consumption and monitors engine operating parameters
- Optional alarm and protection system

IMPROVED PERFORMANCE AND FUNCTION

- Advanced combustion design uses the optimum configurations and cylinder geometry
- Enhanced control of fuel injection optimized through crank timing

ENVIRONMENTALLY CONSCIOUS

- Closed crankcase ventilation system and redesigned piston for improved efficiency and lower emissions
- Optimal nozzle geometry and electronic injection control for improved fuel delivery
- EPA Marine Tier 3/IMO Tier II Emissions Compliant

SPECIFICATIONS

V-16, 4-Stroke-Cycle-Diesel

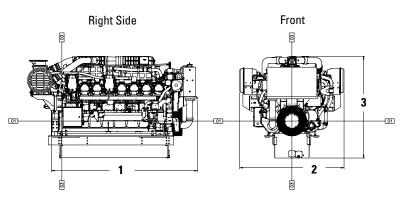
- EPA Marine Tier 3 compliant
- IMO Tier II emissions compliant
- 78.08 L (4765 in³) displacement
- 1600 rpm
- 170 mm (6.69 in) bore x 215 mm (8.46 in) stroke
- Turbocharged-aftercooled aspiration
- Electronically governed A4 ECU
- Heat exchanger or keel cooled
- Refill capacity Lube oil system: 779.8 L (206 gal)
- 1000-hour oil change interval
- Counterclockwise rotation
- SAE No. 00 flywheel and flywheel housing (183 teeth)
- Engine diagnostic system data link messaging

All new 3500C marine EPA Tier 3 capable engines, including both propulsion and auxiliary units, will be required to use a maximum concentration of 20% glycol mixture in the aftercooler circuit. This restriction applies equally to both heat exchanger cooled and keel cooled configurations (box coolers). In the event that specific project needs require higher levels of freeze protection, (lower freeze temperature), please contact ASC to review the specific engine rating and glycol concentration desired.

The jacket water circuit will continue to be capable of operation up to 50% glycol.



DIMENSIONS



ENGINE DIMENS	IONS & WEIGH	T
(1) Length to Flywheel Housing	3191.8 mm	125.7 in
(2) Width	2283.8 mm	89.9 in
(3) Height	2224.5 mm	87.6 in
Weight, Net Dry (approx)	9600 kg	21,164 lb

Note: Do not use these dimensions for installation design. See general dimension drawings for detail (Drawing #420-1880). For complete information, please refer to the Marine Spec Sheet Wizard.



MARINE ENGINE PERFORMANCE

						Max	Power						
		Α	Rating			B Rating				C Rating			
rpm	bhp	g/hr	bkW	g/bkW-hr	bhp	g/hr	bkW	g/bkW-hr	bhp	g/hr	bkW	g/bkW-hr	
1600	2132	103.6	1590	207.0	2240	108.9	1670	207.0	2347	114.1	1750	207.0	
1300	2132	100.8	1590	201.3	2240	105.7	1670	201.0	2347	110.8	1750	201.0	
1100	1958	89.8	1460	195.3	2012	92.2	1500	195.3	2119	97.2	1580	195.3	
900	1021	50.0	761	208.7	1021	50.0	761	208.7	1021	50.0	761	208.7	
700	528	26.9	394	216.6	528	26.9	394	216.6	528	26.9	394	216.6	
650	471	24.1	351	218.0	471	24.1	351	218.0	471	24.1	351	218.0	

Prop Demand

		Α	Rating			B Rating			C Rating			
rpm	bhp	g/hr	bkW	g/bkW-hr	bhp	g/hr	bkW	g/bkW-hr	bhp	g/hr	bkW	g/bkW-hr
1600	2132	103.6	1590	207.0	2240	108.9	1670	207.0	2347	114.1	1750	207.0
1300	1144	56.6	853	210.8	1202	59.5	896	210.9	1259	62.4	939	211.0
1100	693	34.2	517	210.4	728	35.8	543	209.4	763	37.3	569	208.5
900	379	19.3	283	216.6	398	20.2	297	215.5	418	21.0	311	214.5
700	179	9.7	133	231.4	188	10.1	140	229.4	197	10.5	147	227.5
650	143	8.0	107	238.3	150	8.3	112	236.0	157	8.6	117	233.9

STANDARD ENGINE EQUIPMENT

- Corrosion-resistant aftercooler core
- Dual A4 engine control modules w/electronic unit injector fuel system
- Dual turbochargers with water-cooled bearings and heat shields
- Vibration damper and guard
- Closed crankcase ventilation system
- Thermostats and housing
- Electronically cooled unit injectors
- Engine oil cooler and oil filler
- Auxiliary fresh water pump
- Gear-driven, centrifugal jacket water pump
- Oil filter, oil level gauge, and oil pump

RATING DEFINITIONS AND CONDITIONS

A Rating (Unrestricted Continuous)

Typical applications: For vessels operating at rated load and rated speed up to 100% of the time without interruption or load cycling (80% to 100% load factor). Typical applications could include but are not limited to vessels such as freighters, tugboats, bottom trawlers, or deep river tugboats. Typical operation ranges from 5000 to 8000 hours per year.

B Rating (Heavy Duty)

Typical applications: For vessels operating at rated load and rated speed up to 80% of the time, or 10 hours out of 12, with some load cycling (40% to 80% load factor). Typical applications could

OPTIONAL ATTACHMENTS

- Plate-type heat exchanger
- Special appearance packages with chrome cover
- Marine society certifications
- Power takeoff
- Shutoff and alarm contactors
- SOLAS compliant fuel connections with spill shield
- Instrument panel with color Marine Power Display (MPD)
- Mounting rails
- Sea water pump
- See Marine Price List for additional attachments

include but are not limited to vessels such as mid-water trawlers, purse seiner, crew and supply boats, ferries, or towboats. Typical operation ranges from 3000 to 5000 hours per year.

C Rating (Maximum Continuous)

Typical applications: For vessels operating at rated load and rated speed up to 50% of the time, or 6 hours out of 12, with cyclical load and speed (20% to 80% load factor). Typical applications could include but are not limited to vessels such as ferries, harbor tugs, fishing boats, offshore service boats, displacement hull yachts, or short trip coastal freighters. Typical operation ranges from 2000 to 4000 hours per year.

CAT, CATERPILLAR, their respective logos, "Caterpillar Yellow" and the "Power Edge" trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.

U.S. Sourced LEHM0063-00 (8-12) ©2012 Caterpillar All rights reserved. Materials and specifications are subject to change without notice. The International System of Units (SI) is used in this publication.

3516C - SS MARINE PROPULSION

1673, 1775, 1876 mhp (1650, 1750, 1850 bhp) 1230, 1305, 1379 bkW

SPECIFICATIONS

V-16, 4-Stroke-Cycle-Diesel

Emissions	EPA Tier 2 compliant*, IMO compliant
	EU Stage 3A Inland Waterway
a	accepted as equivalent CCNR Stage II
	69 L (4211 cu. in.)
	d
Stroke	
	Turbocharged-Aftercooled
Governor	
	Heat Exchanger
Weight, Net Dry	
	7961-8629 kg (17,550-19,025 lb)
Refill Capacity	
	prox) 233 L (61.6 gal)
	1000 hr
	Engine Oil 10W30 or 15W40
Deep Sump Oil P	
	neel end) Counterclockwise
Flywheel and Flywh	eel Housing SAE No. 00
Flywheel Teeth	183
	516DM53 (reverse)
A rating	() () () () () () () () () ()
	p) 1230 bkW @ 1200 rpm (DM8473)
B rating	.,
	p) 1305 bkW @ 1200 rpm (DM8474)

C rating 1876 mhp (1850 bhp) 1305 bkW @ 1200 rpm (DM8474) 1876 mhp (1850 bhp) 1379 bkW @ 1200 rpm (DM8475)

*EPA Tier 2 certification in process at time of print

STANDARD ENGINE EQUIPMENT

Air Inlet System

Corrosion resistant separate circuit freshwater aftercooled, powercore air cleaner

Control System

Dual Caterpillar[®] A3 Electronic Control Unit (ECU) LH with electronic unit injector fuel system rigid wiring harness (10 amp DC power required to drive ECU)

Cooling System

Gear-driven centrifugal auxiliary sea water pump, geardriven centrifugal jacket water pump, expansion tank for commercial engines, coolant shunt tank on lightweight engines, engine oil cooler, thermostats and housing.

ECU Functions

Programmable low idle, SAEJ1939 data link, Cat[®] data link, engine diagnostics, general alarm relay, programmable parameters (system application and tattletales), Caterpillar ET service tool interface, remote shutdown, shutdown notify, load feedback, overspeed shutdown, overspeed verify

Exhaust System

Dry gas-tight exhaust manifolds with heat shields, dual turbochargers with watercooled bearings and heat shield. Wastegate on select ratings.

Fuel System

Image shown may not reflect actual engine

Electronically controlled unit injectors, simplex fuel filter (RH) with service indicators, fuel transfer pump

Instrumentation

Marine Power Display of: Engine oil pressure, engine water temperature, fuel pressure, engine speed, fuel consumption, overspeed shutdown notification light, prelube and shutdown override

Lube System

Gear-driven pump, top-mounted dual crankcase breather groups, simplex oil filter, oil filler and dipstick.

Power Take-Offs

Accessory drive, two-sided front housing

Protection System

Emergency stop pushbutton, safety shutoff, oil pressure, and water temperature

General

Two lifting eyes mounted to cylinder heads, Caterpillar yellow paint, parts books and maintenance manuals, shrink-wrap.

ISO Certification

Factory-designed systems built at Caterpillar ISO 9001:2000 certified facilities.

3516C - SS MARINE PROPULSION

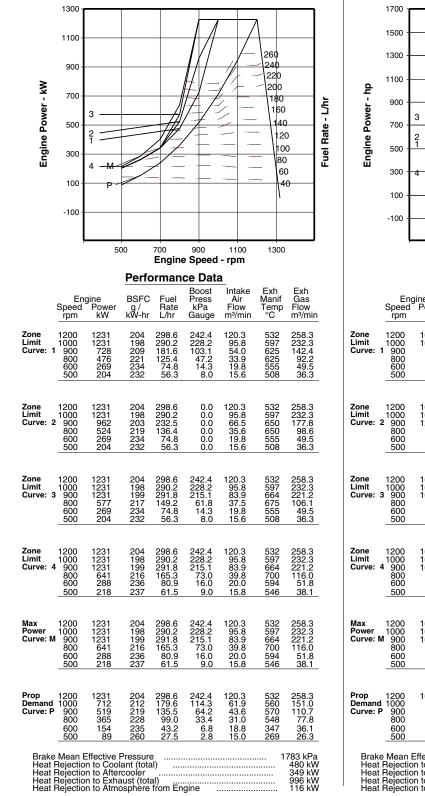
1673, 1775, 1876 mhp (1650, 1750, 1850 bhp) 1230, 1305, 1379 bkW

Aftercooler Temperature 48°C (118°F)

MARINE ENGINE PERFORMANCE

3516C DITA

1673 mhp (1650 bhp) 1230 bkW @ 1200 rpm A Rating — DM8473-01



63 58 53 18 Rate - gph **Þ**6 Fuel 16 11 500 900 1100 1300 700 Engine Speed - rpm **Performance Data**

	Eng Speed rpm	ine Power hp	BSFC lb/ hp-hr	Fuel Rate gph	Boost Press in-hg Gauge	Intake Air Flow cfm	Exh Manif Temp °F	Exh Gas Flow cfm	
Zone Limit Curve:	1200 1000 1 900 800 600 500	1651 1651 976 638 361 274	.335 .326 .344 .363 .385 .385	78.9 76.7 48.0 33.1 19.8 14.9	71.8 67.6 30.5 14.0 4.2 2.4	4248 3383 1907 1197 699 551	990 1107 1157 1157 1031 946	9122 8204 5029 3256 1748 1282	
Zone Limit Curve: 2	1200 1000 2 900 800 600 500	1651 1651 1290 703 361 274	.335 .326 .334 .360 .385 .381	78.9 76.7 61.4 36.0 19.8 14.9	0.0 0.0 0.0 0.0 0.0 0.0	4248 3383 2348 1257 699 551	990 1107 1202 1202 1031 946	9122 8204 6279 3482 1748 1282	
Zone Limit Curve: 3	1200 1000 3 900 800 600 500	1651 1651 1651 774 361 274	.335 .326 .327 .357 .385 .381	78.9 76.7 77.1 39.4 19.8 14.9	71.8 67.6 63.7 18.3 4.2 2.4	4248 3383 2963 1324 699 551	990 1107 1227 1247 1031 946	9122 8204 7812 3747 1748 1282	
Zone Limit Curve: 4	1200 1000 4 900 800 600 500	1651 1651 1651 860 386 292	.335 .326 .327 .355 .388 .390	78.9 76.7 77.1 43.7 21.4 16.2	71.8 67.6 63.7 21.6 4.7 2.7	4248 3383 2963 1406 706 558	990 1107 1227 1292 1101 1015	9122 8204 7812 4097 1829 1345	
Max Power Curve: N	1200 1000 1 900 800 600 500	1651 1651 1651 860 386 292	.335 .326 .327 .355 .388 .390	78.9 76.7 77.1 43.7 21.4 16.2	71.8 67.6 63.7 21.6 4.7 2.7	4248 3383 2963 1406 706 558	990 1107 1227 1292 1101 1015	9122 8204 7812 4097 1829 1345	
Prop Demand Curve: F		1651 955 696 489 207 119	.335 .349 .360 .375 .386 .427	78.9 47.4 35.8 26.2 11.4 7.3	71.8 33.8 19.0 9.9 2.0 0.8	4248 2186 1540 1095 664 530	990 1040 1058 1018 657 516	9122 5333 3909 2747 1275 929	
Heat Heat Heat	500 119 .427 7.3 0.8 530 516 929 Brake Mean Effective Pressure 259 psi Heat Rejection to Coolant (total) 27298 btu/min Heat Rejection to Aftercooler 19848 btu/min Heat Rejection to Exhaust (total) 56642 btu/min Heat Rejection to Exhaust (total) 56642 btu/min Heat Rejection to Attercooler 6597 btu/min								

PD-DM8473-01.pdf

Created on 02/27/2009 19:00

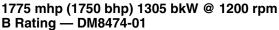
© 2009 Caterpillar All Rights Reserved

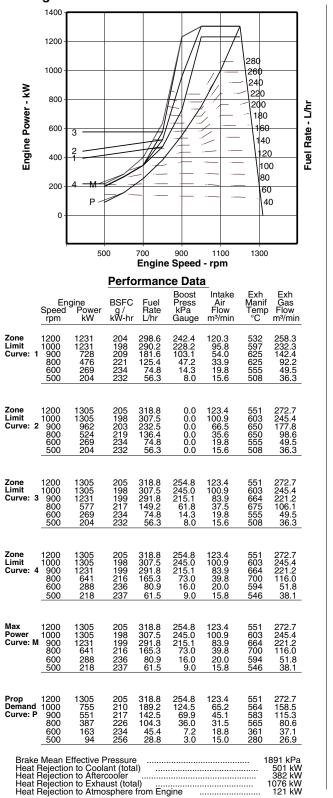
3516C – SS MARINE PROPULSION

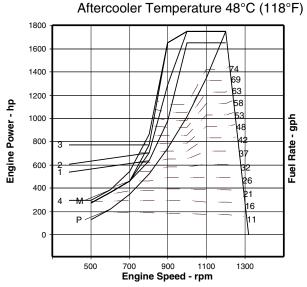
1673, 1775, 1876 mhp (1650, 1750, 1850 bhp) 1230, 1305, 1379 bkW

MARINE ENGINE PERFORMANCE









Performance Data

	Enq Speed rpm	gine Power hp	BSFC lb/ hp-hr	Fuel Rate gph	Boost Press in-hg Gauge	Intake Air Flow cfm	Exh Manif Temp °F	Exh Gas Flow cfm	
Zone Limit Curve: 1	1200 1000 900 800 600 500	1651 1651 976 638 361 274	.335 .326 .344 .363 .385 .381	78.9 76.7 48.0 33.1 19.8 14.9	71.8 67.6 30.5 14.0 4.2 2.4	4248 3383 1907 1197 699 551	990 1107 1157 1157 1031 946	9122 8204 5029 3256 1748 1282	
Zone Limit Curve: 2	1200 1000 900 800 600 500	1750 1750 1290 703 361 274	.337 .326 .334 .360 .385 .381	84.2 81.2 61.4 36.0 19.8 14.9	0.0 0.0 0.0 0.0 0.0 0.0	4358 3563 2348 1257 699 551	1024 1117 1202 1202 1031 946	9630 8666 6279 3482 1748 1282	
Zone Limit Curve: 3	1200 1000 900 800 600 500	1750 1750 1651 774 361 274	.337 .326 .327 .357 .385 .381	84.2 81.2 77.1 39.4 19.8 14.9	75.5 72.6 63.7 18.3 4.2 2.4	4358 3563 2963 1324 699 551	1024 1117 1227 1247 1031 946	9630 8666 7812 3747 1748 1282	
Zone Limit Curve: 4	1200 1000 900 800 600 500	1750 1750 1651 860 386 292	.337 .326 .327 .355 .388 .390	84.2 81.2 77.1 43.7 21.4 16.2	75.5 72.6 63.7 21.6 4.7 2.7	4358 3563 2963 1406 706 558	1024 1117 1227 1292 1101 1015	9630 8666 7812 4097 1829 1345	
Max Power Curve: M	1200 1000 900 800 600 500	1750 1750 1651 860 386 292	.337 .326 .327 .355 .388 .390	84.2 81.2 77.1 43.7 21.4 16.2	75.5 72.6 63.7 21.6 4.7 2.7	4358 3563 2963 1406 706 558	1024 1117 1227 1292 1101 1015	9630 8666 7812 4097 1829 1345	
Prop Demand Curve: P	1200 1000 900 800 600 500	1750 1012 739 519 219 126	.337 .345 .357 .372 .385 .421	84.2 50.0 37.6 27.6 12.0 7.6	75.5 36.9 20.7 10.7 2.1 0.9	4358 2303 1593 1112 664 530	1024 1047 1081 1049 682 536	9630 5597 4072 2846 1310 950	
Heat Heat Heat	Brake Mean Effective Pressure								

121 kW

3516C - SS MARINE PROPULSION

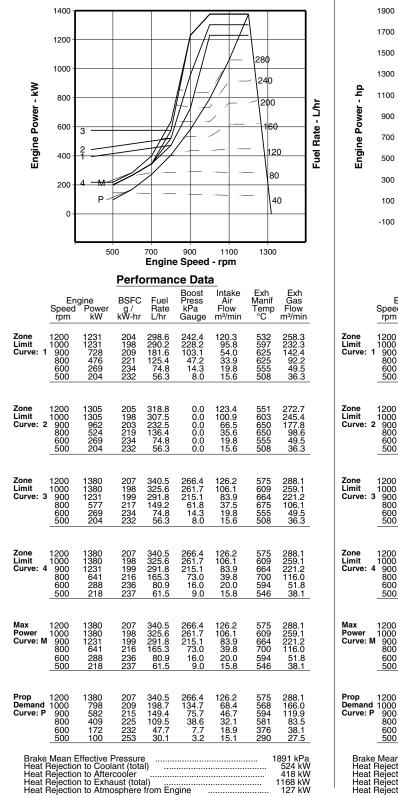
1673, 1775, 1876 mhp (1650, 1750, 1850 bhp) 1230, 1305, 1379 bkW

Aftercooler Temperature 48°C (118°F)

MARINE ENGINE PERFORMANCE

3516C DITA

1876 mhp (1850 bhp) 1379 bkW @ 1200 rpm C Rating — DM8475-01



¹⁹⁰⁰ 1700 1500 74 1300 63 1100 Rate - gph 900 700 2 Fuel 500 300 100 -100 500 900 1100 1300 700 Engine Speed - rpm **Performance Data** Boost Press in-hg Gauge Exh Gas Flow Intake Exh Manif Engine Ped Power BSFC Fuel Air Flow cfm Speed lb/ Rate Temp °F rpm hp hp-hi gph cfm 1651 1651 976 638 361 274 1200 1000 900 800 600 500 990 1107 1157 1157 1031 946 .335 .326 .344 .363 .385 .381 78.9 76.7 48.0 33.1 19.8 14.9 71.8 67.6 30.5 14.0 4.2 2.4 9122 8204 5029 3256 1748 4248 4248 3383 1907 1197 699 551 1282 1200 1000 900 800 600 500 1750 1750 1290 703 361 274 4358 3563 2348 1257 699 551 9630 8666 6279 3482 1748 1282 .337 .326 .334 .360 .385 .381 84.2 81.2 61.4 36.0 19.8 14.9 1024 1117 1202 1202 1031 946 0.0 0.0 0.0 0.0 0.0 0.0 10174 9150 7812 3747 1748 1282 90.0 86.0 77.1 39.4 19.8 14.9 78.9 77.5 63.7 18.3 4.2 2.4 .340 .326 .327 .357 4457 3747 2963 1324 1200 1851 1067 1851 1851 1651 774 361 274 1000 900 800 1128 1227 1247 600 500 .385 .381 699 551 1031 946 1200 1000 900 800 600 90.0 86.0 77.1 43.7 21.4 4457 3747 2963 1406 706 10174 9150 7812 4097 1829 .340 .326 .327 .355 .388 78.9 77.5 63.7 21.6 4.7 1851 1851 1651 1067 1128 1227 860 386 1292 1101 500 292 390 16 558 1015 1345 90.0 86.0 77.1 43.7 78.9 77.5 63.7 21.6 10174 9150 7812 4097 .340 .326 .327 .355 4457 3747 2963 1406 1200 1851 1067 1000 900 800 1851 1651 860 1128 1227 1292 600 500 386 .388 214 706 558 1101 1829 4.7 1345 1015 10174 5862 4234 2949 1345 1851 1070 780 548 231 .340 .344 .353 .370 .381 90.0 52.5 39.5 28.9 12.6 78.9 39.9 22.4 11.4 2.3 0.9 4457 2416 1649 1134 1067 1054 1101 1078 667

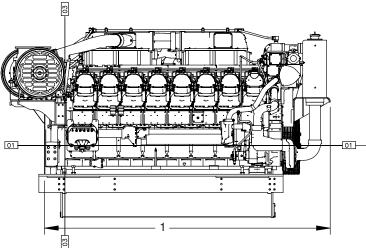
LEHM0009-00

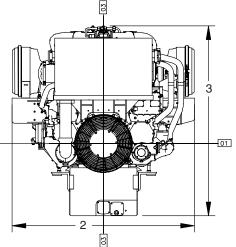
© 2009 Caterpillar All Rights Reserved

3516C - SS MARINE PROPULSION

1673, 1775, 1876 mhp (1650, 1750, 1850 bhp) 1230, 1305, 1379 bkW

DIMENSIONS





Note: Do not use for installation design. See general dimension drawings for detail (#345-7964, #345-7965).

For most current installation drawings, please visit http://tmi. cat.com

Engine Dimensions (1) Length to Flywheel Housing 3185.4 mm 125.4 in. (2) Width 2036.9 mm 80.19 in. (3) Height 2123.8 mm 83.6 in. Weight, Net Dry (approx) 7961-8629 kg 17,550-19,025 lb

RATING DEFINITIONS AND CONDITIONS

A Rating (Unrestricted Continuous)

Typical applications: For vessels operating at rated load and rated speed up to 100% of the time without interruption or load cycling (80% to 100% load factor). Typical applications could include but are not limited to vessels such as freighters, tugboats, bottom trawlers, or deep river tugboats. Typical operation ranges from 5000 to 8000 hours per year.

B Rating (Heavy Duty)

Typical applications: For vessels operating at rated load and rated speed up to 80% of the time, or 10 hours out of 12, with some load cycling (40% to 80% load factor). Typical applications could include but are not limited to vessels such as mid-water trawlers, purse seiner, crew and supply boats, ferries, or towboats. Typical operation ranges from 3000 to 5000 hours per year.

C Rating (Maximum Continuous)

Typical applications: For vessels operating at rated load and rated speed up to 50% of the time, or 6 hours out of 12, with cyclical load and speed (20% to 80% load factor). Typical applications could include but are not limited to vessels such as ferries, harbor tugs, fishing boats, offshore service boats, displacement hull yachts, or short trip coastal freighters. Typical operation ranges from 2000 to 4000 hours per year.

Power at declared engine speed is in accordance with ISO3046-1:2002E. Caterpillar maintains ISO9001:1994/QS-9000 approved engine test facilities to assure accurate calibration of test equipment. Electronically controlled engines are set at the factory at the advertised power corrected to standard ambient conditions. The published fuel consumption rates are in accordance with ISO3046-1.

Fuel rates are based on fuel oil of 35° API [16°C (60°F)] gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 29°C (85°F) and weighing 838.9 g/L (7.001 lb/U.S. gal). Additional ratings may be available for specific customer requirements. Consult your Caterpillar representative for additional information.

Performance data is calculated in accordance with tolerances and conditions stated in this specification sheet and is only intended for purposes of comparison with other manufacturers' engines. Actual engine performance may vary according to the particular application of the engine and operating conditions beyond Caterpillar's control.

Power produced at the flywheel will be within standard tolerances up to 50°C (122°F) combustion air temperature measured at the air cleaner inlet, and fuel temperature up to 52°C (125°F) measured at the fuel filter base. Power rated in accordance with NMMA procedure as crankshaft power. Reduce crankshaft power by 3% for propeller shaft power.

CAT, CATERPILLAR, their respective logos, ADEM, "Caterpillar Yellow" and the POWER EDGE trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.

U.S. Sourced TMI Reference No.: DM8473-01, DM8474-01, DM8475-01 LEHM0009-00 (3-09) ©2009 Caterpillar All rights reserved. Materials and specifications are subject to change without notice. The International System of Units (SI) is used in this publication.

3516C HD MARINE PROPULSION

2855 mhp (2816 bhp) 2100 bkW

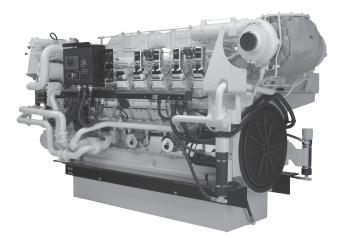


Image shown may not reflect actual engine

STANDARD ENGINE EQUIPMENT

Air Inlet System

Corrosion-resistant separate circuit aftercooler core, power-core air cleaners with service indicator, dual turbochargers

Control System

Dual A3 engine control modules provide engine control and monitoring, rigid wiring harness with plug and run connectors on port and starboard sides

Cooling System

Separate circuit auxiliary fresh water pump, centrifugal non-self-priming auxiliary sea water pump, gear driven centrifugal jacket water pump, expansion tank, engine oil cooler, thermostats and housing

Exhaust System

Dry gas-tight exhaust manifolds with SOLAS compliant heat shields, dual turbochargers with water-cooled bearings and heat shields, modular pulse exhaust manifold, single exhaust outlet

Fuel System

Electronically controlled unit injectors, fuel filter with service indicators, fuel transfer pump, SOLAS compliant fuel connections with spill shield

Instrumentation

Engine-mounted instrument panel with Marine Power Display (MPD), four-position engine control switch, alarm horn, overspeed shutdown notification light, emergency stop notification light, secondary ECU "Ready" light, secondary ECU "Active" light, graphic display unit for analog or digital display of oil and fuel pressure, oil and fuel filter differential, system DC voltage, exhaust and water temperature, air inlet restriction, service meter, engine speed, fuel consumption (total and instantaneous)

SPECIFICATIONS

V-16, 4-Stroke-Cycle-Diesel

Emissions Displacement Rated Engine Speed	78.08 L (4764.73 cu. in.)
Bore	170.0 mm (6.69 in.)
Stroke	
Aspiration	. Turbocharged-Aftercooled
Governor	ADEM™ A3
Cooling System	Heat Exchanger
Weight, Net Dry (approx)	
Refill Capacity	
Lube Oil System	810.1 L (214 gal)
Caterpillar Diesel Engine Oil	10W30 or 15W40
Rotation (from flywheel end) . Flywheel and Flywheel Housin Flywheel Teeth	ıg SAE No. 00

Lube System

Pre-lube strategy, top-mounted dual crankcase breathers, oil filter with service indicators, oil level gauge, oil filler, gear-type oil pump

Mounting System

Mounting rails

Power Take-Offs

Accessory drives — upper RH, upper and lower LH; two-sided front housing

Protection System

A3 electronic control module with customer programmable engine derate strategies, engine alarms and diagnostics displayed on local and remote MPDs, emergency stop pushbutton, safety shutoff protection for oil pressure and water temperature, overspeed protection

General

Vibration damper and guard, $Cat^{\ensuremath{\mathbb{B}}}$ yellow paint, lifting eyes

ISO Certification

Factory-designed systems built at Caterpillar ISO 9001:2000 certified facilities

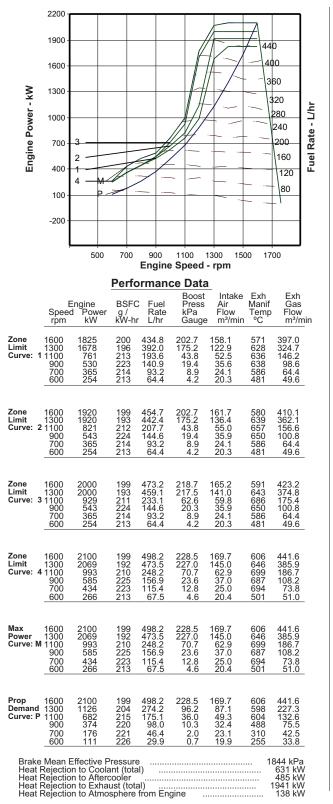
3516C HD MARINE PROPULSION

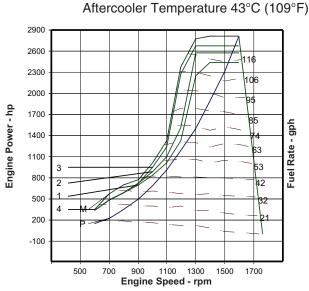
2855 mhp (2816 bhp) 2100 bkW

MARINE ENGINE PERFORMANCE



2855 mhp (2816 bhp) 2100 bkW @ 1600 rpm D Rating — DM9256-01





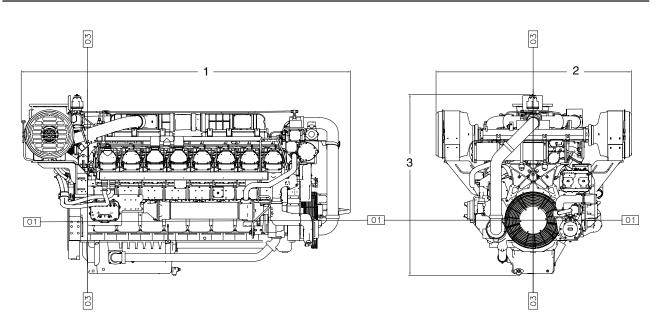
Performance Data

	E Speed rpm	ingine d Power hp	BSFC lb/ hp-hr	Fuel Rate gph	Boost Press in-hg Gauge	Intake Air Flow cfm	Exh Manif Temp °F	Exh Gas Flow cfm
Zone Limit Curve:	1600 1300 1100 900 700 600	2447 2250 1021 711 489 341	.329 .322 .350 .367 .352 .350	114.9 103.6 51.1 37.2 24.6 17.0	60.0 51.9 13.0 5.7 2.6 1.2	5583 4340 1854 1257 851 717	1060 1162 1177 1180 1087 898	14020 11467 5163 3482 2274 1752
Zone Limit Curve:	1600 1300 21100 900 700 600	2575 2575 1101 728 489 341	.327 .317 .349 .368 .352 .350	120.1 116.9 54.9 38.2 24.6 17.0	60.0 51.9 13.0 5.7 2.6 1.2	5710 4817 1942 1268 851 717	1076 1182 1215 1202 1087 898	14483 12787 5530 3560 2274 1752
Zone Limit Curve:	1600 1300 3 1100 900 700 600	2682 2682 1246 728 489 341	.327 .317 .347 .368 .352 .350	125.0 121.3 61.6 38.2 24.6 17.0	64.8 64.4 18.5 6.0 2.6 1.2	5834 4979 2112 1268 851 717	1096 1189 1267 1202 1087 898	14945 13236 6194 3560 2274 1752
Zone Limit Curve:	1600 1300 41100 900 700 <u>600</u>	2816 2775 1332 784 582 357	.327 .316 .345 .370 .367 .350	131.6 125.1 65.6 41.4 30.5 17.8	67.7 67.2 20.9 7.0 3.8 1.4	5993 5121 2221 1307 883 720	1123 1195 1290 1269 1281 934	15595 13628 6593 3821 2606 1801
Max Power Curve: I	1600 1300 1100 900 700 600	2816 2775 1332 784 582 357	.327 .316 .345 .370 .367 .350	131.6 125.1 65.6 41.4 30.5 17.8	67.7 67.2 20.9 7.0 3.8 1.4	5993 5121 2221 1307 883 720	1123 1195 1290 1269 1281 934	15595 13628 6593 3821 2606 1801
Prop Demand Curve: F		2816 1510 915 502 236 149	.327 .335 .353 .362 .363 .372	131.6 72.4 46.3 25.9 12.3 7.9	67.7 28.5 10.7 3.1 0.6 0.2	5993 3076 1741 1144 816 703	1123 1108 1119 910 590 491	15595 8027 4683 2666 1501 1194
Heat Heat Heat	Rejectio Rejectio Rejectio	Effective P n to Coola n to Aftero n to Exhau n to Atmos	ant (total cooler ust (tota	l) l)	jine		35885 27582 10384 7848	btu/min

3516C HD MARINE PROPULSION

2855 mhp (2816 bhp) 2100 bkW

DIMENSIONS



Engine Dimensions							
(1) Length to Flywheel Housing	1184.5 mm	46.63 in.					
(2) Width	2159.7 mm	85.03 in.					
(3) Height	2129.6 mm	83.84 in.					
Weight, Net Dry (approx)	10,447 kg	23,032 lb					

Note: Do not use for installation design. See general dimension drawings for detail (#310-9297).

3516C HD MARINE PROPULSION

CATERPILLAR®

2855 mhp (2816 bhp) 2100 bkW

RATING DEFINITIONS AND CONDITIONS

D Rating (Intermittent Duty)

Typical applications: For vessels operating at rated load and rated speed up to 16% of the time, or 2 hours out of 12, (up to 50% load factor). Typical applications could include but are not limited to vessels such as offshore patrol boats, customs boats, police boats, some fishing boats, fireboats, or harbor tugs. Typical operation ranges from 1000 to 3000 hours per year. **Power** at declared engine speed is in accordance with ISO3046-1:2002E. Caterpillar maintains ISO9001:1994/QS-9000 approved engine test facilities to assure accurate calibration of test equipment. Electronically controlled engines are set at the factory at the advertised power corrected to standard ambient conditions. The published fuel consumption rates are in accordance with ISO3046-1.

Fuel rates are based on fuel oil of 35° API [16°C (60°F)] gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 29°C (85°F) and weighing 838.9 g/L (7.001 lb/U.S. gal). Additional ratings may be available for specific customer requirements. Consult your Cat representative for additional information.

Performance data is calculated in accordance with tolerances and conditions stated in this specification sheet and is only intended for purposes of comparison with other manufacturers' engines. Actual engine performance may vary according to the particular application of the engine and operating conditions beyond Caterpillar's control.

Power produced at the flywheel will be within standard tolerances up to 50°C (122°F) combustion air temperature measured at the air cleaner inlet, and fuel temperature up to 52°C (125°F) measured at the fuel filter base. Power rated in accordance with NMMA procedure as crankshaft power. Reduce crankshaft power by 3% for propeller shaft power.

CAT, CATERPILLAR, their respective logos, ADEM, "Caterpillar Yellow" and the "Power Edge" trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.

U.S. Sourced TMI Reference No.: DM9256-01 LEHM0028-00 (3-10) ©2010 Caterpillar All rights reserved. Materials and specifications are subject to change without notice. The International System of Units (SI) is used in this publication.